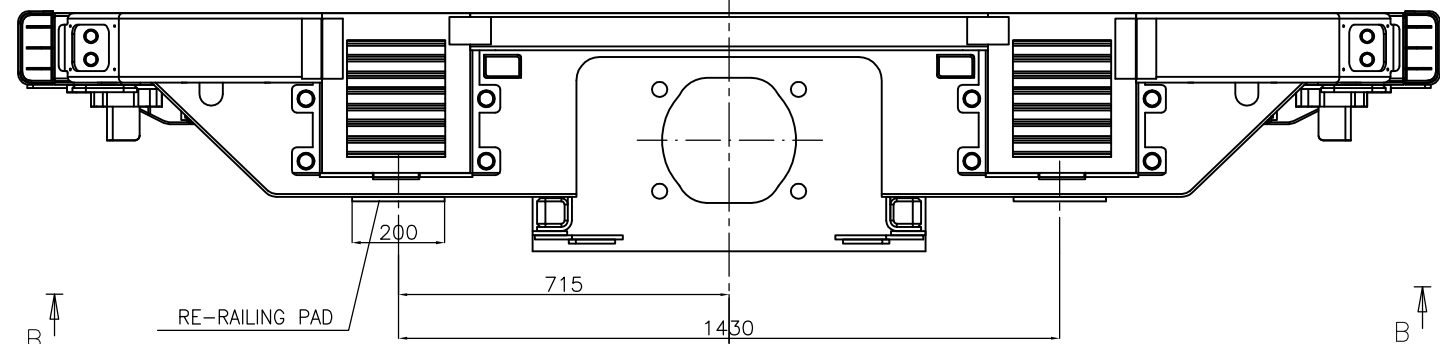
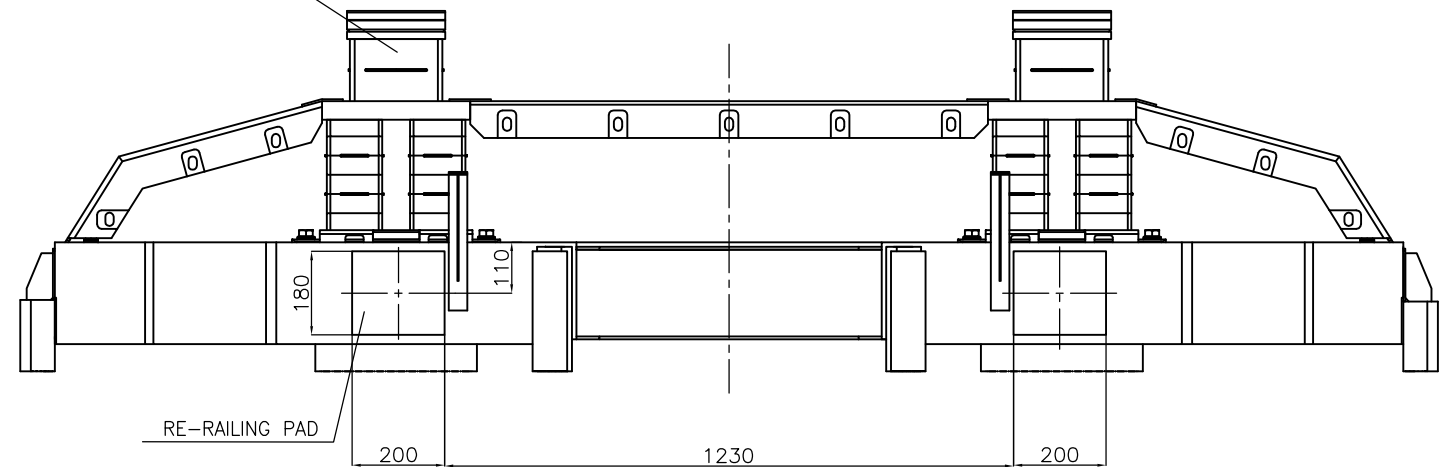


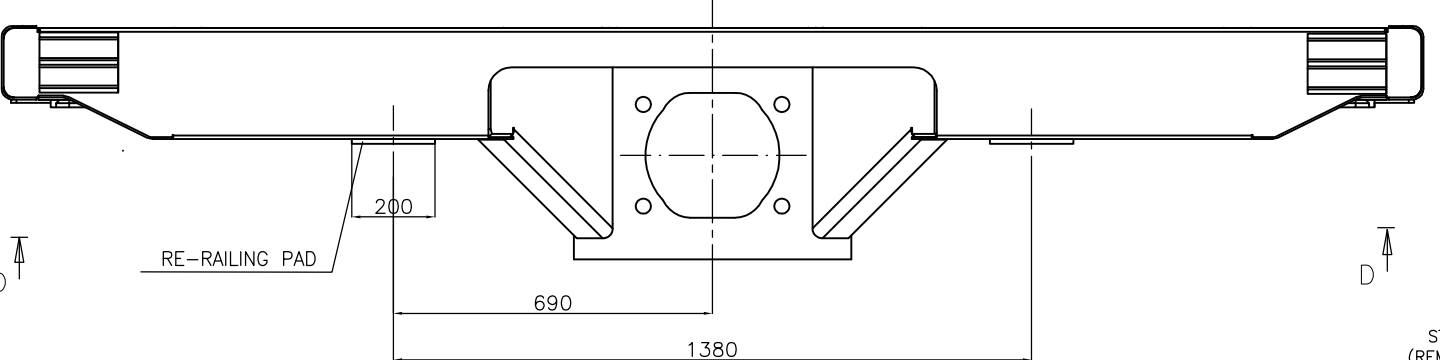
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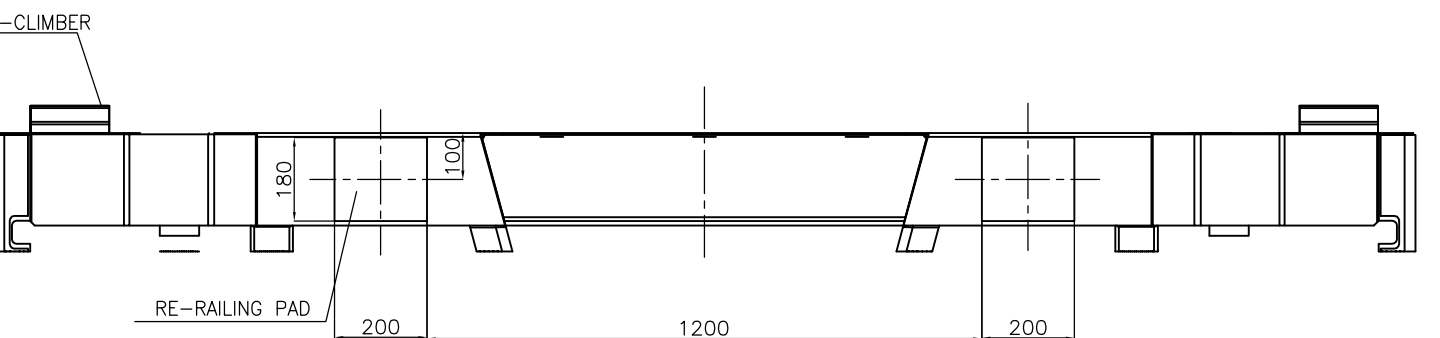
SECTION A-A



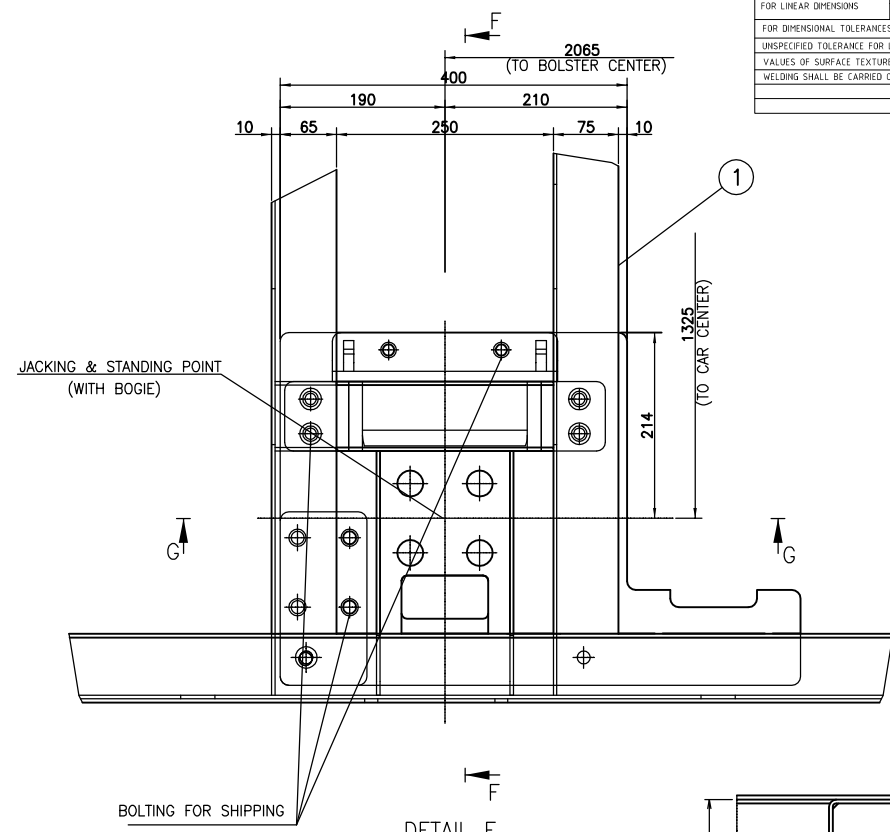
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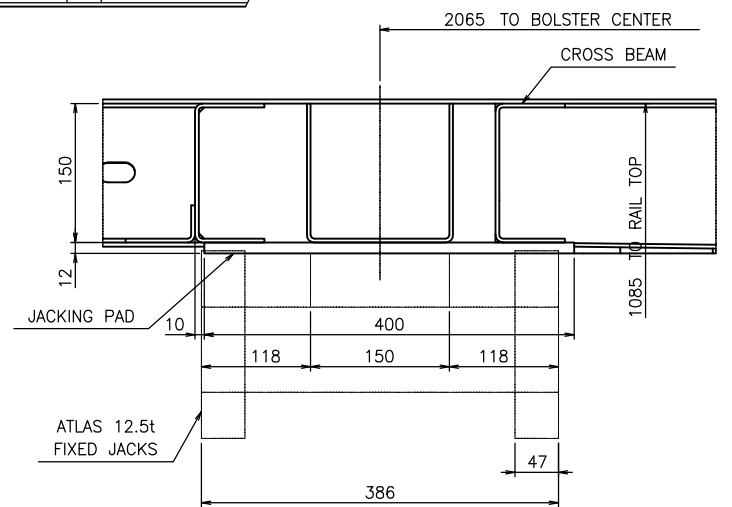
SECTION C-C



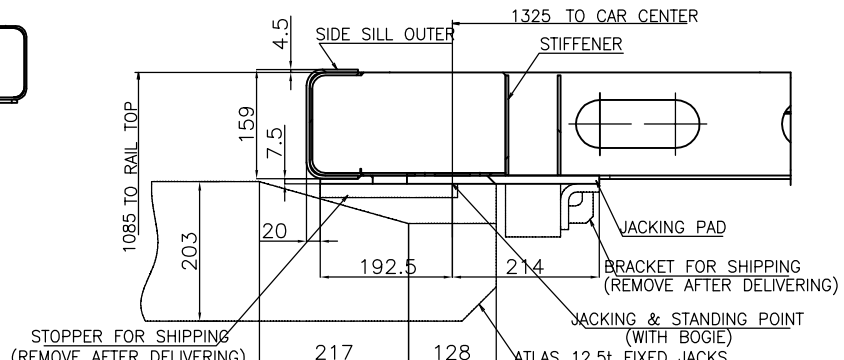
SECTION D-D



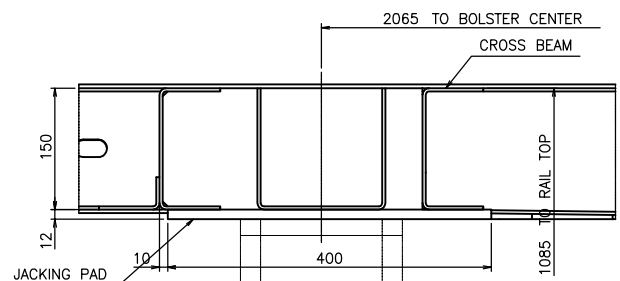
DETAIL E



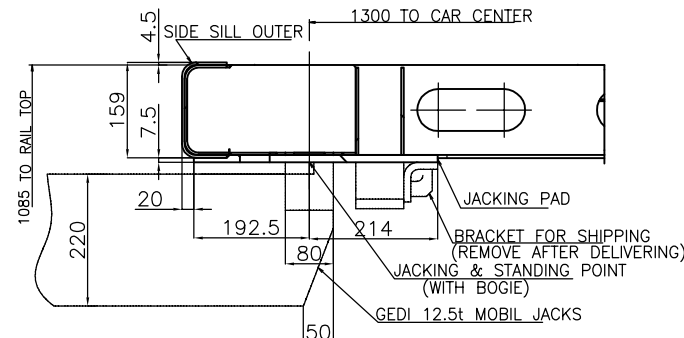
SECTION G-G



SECTION F-F



SECTION G-G



SECTION F-F

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		TOLERANCE										1	
RANGE		0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000	2000 - 4000	ABOVE 4000	RA			
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~			
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. PD-227												QUALITY OF WELD JOINTS REF. PD 230 MEDIUM	
UNSPECIFIED TOLERANCES FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2002 (PT-1) (MEDIUM)													
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS 1012.C													
WELDING SHALL BE CARRIED OUT AS PER IS 9595-96												STATUS: PRELIMINARY	

MUMBAI METRO CARS - L2 & L7												APPD BMT		27.04.2019	
REF. ORG. --												REV D BMT		27.04.2019	
MATERIAL --												CHKD BN		27.04.2019	
HEAT TREAT. --												DRWN YB		27.04.2019	
SURFACE TREAT. --												SCALE 1:1		SHEET 2 OF 2	
TITLE												LIFTING & JACKING ARRGT		Wt (Kg)	
DATE 16.07.19												BY BN		ALT	
ECN No. 52510046												DRG No.		525-42007P	
1) Digital Signature Added												NO DIMENSIONS			
2) Sheet 2 added															
3) Revised & Redrawn															
ECN No. 52510005															